

INSPECTION CERTIFICATE EN10204 3.1



ISO 9001:2008

CERT NO.: 32930

MANUFACTURE: XIAN RAINA INDUSTRY CO., LTD

CERTIFICATE EN 10204 3.1

CERTIFICATE NO.20110909



Pressure Equipment Directive 97/23/EC(PEC)

CERT NO.: CN.CE.0450-09/09

DATE: MAR.12,2012

CUSTOMER: PEZOS EXPORT-IMPORT DOO VLADANA DESNICE 35 PETROVARADIN SERBIA			WE HEREBY CERTIFY THAT THE PRODUCT DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE STANDARDS & SPECIFICATIONS.														
MATERIAL GRADE: C22.8			INSPECTION SATISFACTORY VISUAL INSPECTION: ACCEPTABLE DIMENSIONAL INSPECTION: ACCEPTABLE UITRCASONIC TEST: ACCEPTABLE								MANUFACTURING METHOD						
ORDER NO.: RN160112-213			CHEMICAL COMPOSITION										MECHANICAL TESTS				
INVOICE No.: RA1201032213			C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S MPA	Y.S MPA	ELONG- ATION %	R.A. %	HARD- NESS HB	
L/C NO.: 70071-002650/SG																	
HEAT NO.	QTY	DESCRIPTION															
CARBON STEEL FORGED FLANGES																	
DIN 2631 C22.8 NECK FLANGES																	
10603255	50	DN 50/ 60.3mm NP 6 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
DIN 2632 C22.8 NECK FLANGES																	
10603255	5	DN 200/ 219.1mm NP 10 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
DIN 2633 C22.8 NECK FLANGES																	
10603255	200	DN 15/ 21.3mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	100	DN 20/ 26.9mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE (97/23/EC) BY EURO CERT. CERTIFICATION BODY FOR PRESSURE EQUIPMENT OF THE																	
EURO CERT: NOTIFIED BODY, REG. NO. CN.CE.0450-09/09. NORMALIZED AT 920 DEGREES FOR 0.5 HOURS, COOLED IN STILL AIR.																	

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ORDER NO.:		RN160112-213	CHEMICAL COMPOSITION										MECHANICAL TESTS				
INVOICE No.:		RA1201032213	C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S MPA	Y.S MPA	ELONG- ATION %	R.A. %	HARD- NESS HB	
L/C NO.:		70071-002650/SG															
HEAT NO.	QTY	DESCRIPTION															
CARBON STEEL FORGED FLANGES																	
10603255	350	DN 25/ 33.7mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	450	DN 32/ 42.4mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	400	DN 40/ 48.3mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	1000	DN 50/ 60.3mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	200	DN 65/ 76.1mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	800	DN 80/ 88.9mm NP16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	600	DN 100/114,3mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	200	DN 125/139,7mmNP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	200	DN 150/168,3mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
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ORDER NO.:		RN160112-213	CHEMICAL COMPOSITION										MECHANICAL TESTS				
INVOICE No.:		RA1201032213	C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S MPA	Y.S MPA	ELONG- ATION %	R.A. %	HARD- NESS HB	
L/C NO.:		70071-002650/SG															
HEAT NO.	QTY	DESCRIPTION															
CARBON STEEL FORGED FLANGES																	
10603255	100	DN 200/ 219.1mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	40	DN 250/ 273.0mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	10	DN 300/ 323.9mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	3	DN 350/ 355.6mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
DIN 2635 C22.8 NECK FLANGES																	
10603255	10	DN 15/ 21.3mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	10	DN 20/ 26.9mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	20	DN 25/ 33.7mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	50	DN 40/ 48.3mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
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ORDER NO.:		RN160112-213	CHEMICAL COMPOSITION										MECHANICAL TESTS				
INVOICE No.:		RA1201032213	C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S MPA	Y.S MPA	ELONG- ATION %	R.A. %	HARD- NESS HB	
L/C NO.:		70071-002650/SG															
HEAT NO.	QTY	DESCRIPTION															
CARBON STEEL FORGED FLANGES																	
10603255	200	DN 50 /60.3mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	50	DN 65/ 76.1mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	80	DN 80/88.9mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	5	DN 150/168.3mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
		DIN 2634 C22.8 NECK FLANGES															
10603255	10	DN 200/219.1mm NP 25 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
		BLIND FLANGES Form B															
		DIN2527 C22.8 BLIND FLANGES															
10603264	10	DN20/26.9mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
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ORDER NO.:		RN160112-213	CHEMICAL COMPOSITION										MECHANICAL TESTS				
INVOICE No.:		RA1201032213	C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S MPA	Y.S MPA	ELONG- ATION %	R.A. %	HARD- NESS HB	
L/C NO.:		70071-002650/SG															
HEAT NO.	QTY	DESCRIPTION															
CARBON STEEL FORGED FLANGES																	
10603264	10	DN25/33.7mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	10	DN40/48.3mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	30	DN50/60.3mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	20	DN80/88.9mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	30	DN100/114.3mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	20	DN125/139.7mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	10	DN150/168.3mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	5	DN200/219.1mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
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MATERIAL GRADE: C22.8			INSPECTION SATISFACTORY VISUAL INSPECTION: ACCEPTABLE DIMENSIONAL INSPECTION: ACCEPTABLE UITRCASONIC TEST: ACCEPTABLE								MANUFACTURING METHOD						
ORDER NO.: RN160112-213			CHEMICAL COMPOSITION										MECHANICAL TESTS				
INVOICE No.: RA1201032213			C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S MPA	Y.S MPA	ELONG- ATION %	R.A. %	HARD- NESS HB	
L/C NO.: 70071-002650/SG																	
HEAT NO.	QTY	DESCRIPTION															
CARBON STEEL FORGED FLANGES																	
FLAT FLANGES DIN 2576																	
DIN2576 C22.8 FLAT FLANGE																	
10603264	30	DN200/219,1mm PN10 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	10	DN20/26.9mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	10	DN32/42.4mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	50	DN40/48.3mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	300	DN50/60.3mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	100	DN65/76,1mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	100	DN80/88,9mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
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